Penco Lockers

Penco Products, Inc. is a leader in the design, engineering and fabrication of storage products and accessories. With over 145 years of experience manufacturing metal storage products, our products are built to the highest standard of fit, finish and function.

When it comes to lockers, Penco offers the broadest range of steel lockers. From custom built corridor lockers for schools to employee lockers for a wide variety of industries, we engineer each product to fit its intended use.

All Penco Patriot Lockers are manufactured in the United States at our facility in Hamilton, NC with 475,000 square feet of manufacturing capacity.

This facility employs modern metal working equipment and a state-of-the-art powder coat paint system to deliver a product that is second to none.

On the cover:

Penco Patriot Welded Gear Lockers (36” wide x 24” deep x 76” high) with continuous sloping hoods. These lockers are painted in Penco 028 Gray with louvered doors and diamond perforated side.

Available in 24 Colors
See Page 17
Duty Lockers answer the call with law enforcement and security professionals in mind. A fully equipped interior featuring preconfigured compartments and additional private storage means what you need is where you need it when you need it.

- Construction – Welded or Knocked Down (KD)
- Heights available – 60 or 72"
- Widths available – 18 or 24"
- Ventilation – Perforated top, hat shelf, louvered doors and drawer
- Lockable compartments – Main doors, drawer and interior side compartment
- Hanging – Heavy duty coat rod and hanging hooks
- Latching – Cremone handle
- Electrical Access – Single gang duplex knockout In top panel

When storing bulky protective or tactical gear, the size of the locker you select quickly becomes a factor. Gear models range from 18 inch wide to a massive 48 inches. All come standard with full-height 14 gauge doors, beefy coat hooks and a 1” diameter coat rod.

- Construction – Welded or Knocked Down (KD)
- Height available – 72”. Welded models are 76” with integrated base
- Widths available – 18, 24, 30, 36, 42 or 48”
- Ventilation – Louvered doors and diamond perforated sides
- Lockable compartments – Main doors, optional security box, drawer or footlocker
- Hanging – Heavy duty coat rod and hanging hooks
- Latching – Cremone handle

Seconds count when it’s your job to be the first to respond. The Patriot Turnout Locker shares the same heavy gauge steel construction as the Gear and Duty Lockers, but its open front and smooth frame mean you can retrieve your equipment in a flash.

- Construction – Welded or Knocked Down (KD)
- Heights available – 72”
- Welded models are 76” with integrated base
- Widths available – 18, 24, 30, 36, 42 or 48”
- Ventilation – Open front and diamond perforated sides
- Lockable compartments – Optional security box, drawer or footlocker
- Hanging – Heavy duty coat rod and hanging hooks
- Latching – Open front
Patriot
Duty Locker

Built for law enforcement applications, the big story behind the Duty Locker is actually under it. A 14 gauge welded shell, 16 gauge drawer and ball bearing glides provide at no less than 3.4 cubic feet of usable storage in the Patriot Duty Locker’s drawer base. The 33” deep base also accepts individual or continuous lengths of hardwood locker benches for seating (optional).

Distinguishing Features:

- All sizes offered in welded or knocked down (KD) construction
- Factory assembly available on KD models
- 16 gauge interior divider and side shelf
- Ventilation slots on locker top
- Hat shelf ventilated on garment Side
- Heavy duty coat rod and hooks on garment side
- Lockable security compartment
- Duplex knockout on locker top
- 24 inch deep locker with 21 inch deep accessories
- 60 inch and 72 inch heights available
- Available with optional drawer base

About this locker:

Penco Knocked Down (KD) Patriot Duty Lockers are two-toned (non-standard) and feature an optional integrated hardwood bench seat.
Duty models are available with optional drawer base. Knocked down models ordered without the drawer unit are provided without legs. Welded models without drawer base assembly are available with an optional 4" channel base.
A properly equipped double door Patriot Gear Locker can be the ideal solution for a variety of specialized storage challenges. The ample storage areas at both top and bottom of the 24” wide model shown on this page still leave almost 4 feet between the shelves for hanging uniforms and other gear.

**Distinguishing Features:**

- All sizes are offered in welded or knocked down construction
- Integrated channel base is standard on welded models
- Factory assembly available on KD models
- Double doors require less clear area in front of the locker to open
- 24 inch deep locker available in 18, 24, 30, 36, 42 or 48 inch widths
- 18 inch deep locker available in 18, 24, 30 or 36 inch widths
- Optional centered divider allows shelves and coat rods to be placed on either side during assembly
- Cremone handle standard on all Gear Lockers

**Optional Features:**

- 14 gauge double doors
- Full width hat shelf
- Optional acrylic mirror
- Optional 16 gauge half shelf
- Optional 16 gauge center partition
- Optional drawer dividers/file supports
- Optional 16 gauge top
- Optional 24” wide security box
- Optional cell phone and key tray
- 16 gauge sides
- 3-point cremone latching
- Optional 24” wide security box
- Optional 16 gauge bottom
- Ball bearing glides
- Optional interior drawer
Every Patriot Gear interior includes a full-width shelf, 1 inch diameter coat rod and heavy duty hooks. Optional accessories help you incorporate seating, create high density storage or add lockable storage to get the most out of your locker.

An optional center partition divides the locker space down the middle, allowing for half shelves or coat rods to be installed on either side.

The Patriot interior can be customized using a variety of accessory items that provide more shelf capacity, lockable storage or additional bulk storage.
Patriot Turnout Locker

The key to any turnout locker is the ability to grab and go. The Patriot Turnout Locker puts everything from flight gear to EMS equipment within reach. The open front and perforated sides aid in drying gear while available security boxes, drawers and footlocker provide a secure space for personal items.

Distinguishing Features:

- All sizes are offered in welded or knocked down construction
- Integrated channel base is standard on welded models
- Factory assembly available on KD models
- Open front and hemmed frame
- 24 inch deep locker available in 18, 24, 30, 36, 42 or 48 inch widths
- 18 inch deep locker available in 18, 24, 30 or 36 inch widths
- Number plates mount to the shelf face for easy visibility
- Sides are pre-punched on 12 inch vertical centers to accept additional shelves
Turnout lockers give you the advantage of instant access to mission gear, and Patriot accessories like drawers, security boxes or footlockers give you secure storage for items that are best kept under lock and key.

Whether the Patriot you specify has doors or not, the same flexibility is built into each one. Gear and Turnout accessories are designed for use in either type locker.

Balance the advantage of an open front locker with secure storage by adding one of the two sizes of security box, heavy duty drawers or a footlocker.
Duty Lockers have preconfigured interiors for storing and organizing a wide range of equipment. The available drawer base not only supports an integrated seating surface but provides several additional cubic feet of storage.
One of the key strengths of the Patriot is its flexibility and modular accessories. Each Patriot accessory is designed for use in any of the four Patriot Locker bodies.
Duty Locker
Options and Accessories

Duty Locker:
The basic Patriot Duty Locker is not very basic at all. Each comes with well appointed interiors configured for service and durability. The accessories listed here help you to personalize and organize them even more.

Cell Phone/Key Tray:
The 8" x 2" x 2" tray is sized for organizing phones, radios or keys and can be mounted to the interior divider.

Duty Locker drawer base has lanced sides to accept vertical dividers spaced to allow the use of your standard hanging files or to separate different gear items.

Document Sleeve:
Formed from 16 gauge steel, the document sleeve is available in either a vertical or horizontal configuration for efficient storage of portfolios, note pads or binders.

The adhesive-backed mirror resists breakage and can be permanently mounted wherever you need it.

Additional Accessories:
Standard sloping hood can be used to conceal wiring (by other) or to create a plenum connected to a facility’s HVAC system (by other). Label holders can be added to better identify the locker and a field-installed stainless strike plate can prevent wear to the door finish caused by hanging locks.

Note: Some accessories designed specifically for Duty Lockers may not be compatible with Gear and Turnout Lockers.

Boot Tray:
The 12" x 14" boot tray provides air space between soiled or wet footwear and the locker bottom. A series of round hole perforations are used to promote airflow and the tray is kept from marring the locker finish by rubber pads. Not for use on 18 inch wide Duty Lockers.

Duty Locker:

Cell Phone/Key Tray:

Document Sleeve:

Acrylic Mirror:

Additional Accessories:

Boot Tray:

Note: Some accessories designed specifically for Duty Lockers may not be compatible with Gear and Turnout Lockers.
Security Box:
Available in either 12 inch or 24 inch wide configurations, the security box uses a 14 gauge lockable door, 16 gauge side panel and welded door frame to properly secure valuable equipment or personal items. The 24 inch model includes a full width shelf to double the usable storage area. Any standard box locker padlock or built in lock can be used to secure the contents.

Cell Phone/Key Tray:
The 8" x 2" x 2" tray is sized for organizing phones, radios or keys and can be attached to the optional center divider or to the door using the accessory mounting panel.

Document Sleeve:
Formed from 16 gauge steel, the document sleeve is available in either a vertical or horizontal configuration for efficient storage of portfolios, note pads or binders.

Garment Separator:
The 16 gauge steel channel attaches underneath the top shelf and uses diamond perforations to keep hangers from bunching together for improved ventilation.

Parachute Rack:
Formed from ¾ inch diameter, heavy wall steel tube and reinforced by 14 gauge gussets and supports for hanging heavy flight gear or body armor. Ordering this option replaces the standard heavy duty rear-mounted coat hooks.

Boot Tray:
The 12" x 14" boot tray provides air space between soiled or wet footwear and the shelf or locker bottom. A series of round perforations are used promote air flow and the tray is kept from marring the locker finish by rubber pads.

Accessory Mounting Panel:
A 24 inch high panel formed from 16 gauge steel permits mounting several accessories to the door without drilling or using exposed fasteners.

Additional Locker Accessories:
Standard Penco locker accessories such as vertical fillers, continuous slope hoods, locker room benches and recess trim are available for use on Patriot Lockers. See Penco price book for details.
Duty, Gear and Turnout

Sizes and Dimensions

There is more to the Duty Locker than hand-picked features and a range of popular sizes.

Aside from continuous hinges, turn handles and heavy gauge bodies, they stand apart from their Gear and Turnout counterparts with features standard only on Duty models.

We’ve perforated the hat shelf over the garment side of the locker so you get air flow where it’s needed without sacrificing storage. The 18 inch deep locker features a 15 inch deep shelf. The 24 inch deep locker has a 21 inch deep shelf.

The tops of all Duty Lockers are punched with special 1/8 x 1 inch slots to provide ventilation without compromising security.

If you need power for charging radios, phones and laptops, your local electrician can remove the factory knockouts, mount receptacles and tie them into your building’s electrical service.

The use of standard locker benches to span multiple drawer bases is recommended to provide smooth and continuous seating. Your installer can field cut as necessary, or we can provide custom lengths with field joints, mitered corners, and right or left hand ends based upon your layout drawing.

### Patriot® Duty Lockers

#### KD (Knocked Down) Construction

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### Patriot® Gear and Turnout Lockers – 18” and 24” Deep

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### Quick Facts

- **KD** (Knocked Down) Construction
- Welded Construction

#### Duty Lockers (WITH 18” Drawer Base)

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#### Duty Lockers (NO Base and NO Legs)

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#### Duty Lockers (4” integral Channel Base)

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### Quick Facts

- **18” wide Duty Lockers have single doors**
- **24” wide Duty Lockers have double doors**
- Drawer bases are welded and bolt to the lockers.
- All part numbers represent 1-wide units.
- Cremone handles are standard on all models.

**Turnout Lockers (NO Doors)**

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- **Power for charging radios, phones and laptops**
- Your local electrician can remove the factory knockouts, mount receptacles and tie them into your building’s electrical service.

- If you need power for charging radios, phones and laptops, your local electrician can remove the factory knockouts, mount receptacles and tie them into your building’s electrical service.

- The tops of all Duty Lockers are punched with special 1/8 x 1 inch slots to provide ventilation without compromising security.

- The use of standard locker benches to span multiple drawer bases is recommended to provide smooth and continuous seating. Your installer can field cut as necessary, or we can provide custom lengths with field joints, mitered corners, and right or left hand ends based upon your layout drawing.
## Duty, Gear and Turnout
### Locker Accessories

**Letter Codes below indicate where accessory is used: D=Duty, G=Gear, T=Turnout**

### Center Partitions (G, T)
- Hat Shelf to Locker Bottom
- Hat Shelf to Optional Bottom Shelf at 12 in.
- Hat Shelf to Locker Bottom
- Hat Shelf to Optional Bottom Shelf at 12 in.

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### Footlocker (G, T)
- Full Width Intermediate Shelf (G, T)
  - (Punched for center partition. Face is NOT punched for number plate.)

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### Drawer Unit - Requires Bottom Shelf (G, T)
- Drawer Unit for 18" Wide
  - Used when ordering an 18" wide Patriot Locker and one 18" drawer unit is required.
- 18" Drawers for 36" & 42" Wide
  - Used when ordering a 36" wide Patriot Locker & either one 18" drawer or two 18" drawer units are required.
- Drawer Unit for 24", 30", 42" & 48" Wide
  - 48" wide drawer units consist of two 24" wide drawers. A 24" wide drawer can be combined with an 18" wide drawer (above) in a 42" wide Patriot Locker. If a 45" high center partition & metal bottom shelf are used, select the 12" high drawer.

### Footlocker (G, T)
- (Not for use with Center Dividers)

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### Security Box (G, T)
- (Select by hat shelf depth)

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### Drawer Unit for 18" Wide
- Requires Bottom Shelf (G, T)

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*15" high drawer units are not for use with center divider

### Drawer Divider (G, T)
- (Two required for hanging file folders)

<table>
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### Document Sleeves (G, T, D)
- 12 3 8 6ACXF540C
- 10 3 8 6ACXAB2C

### Parachute / Body Armor Rack (G, T)
- - 18 - 6ACXAB33C

### Adhesive Acrylic Mirror (G, T, D)
- 11 - 6ACXBB9H

### Heavy Duty Coat Hook (G, T, D)
- 2 2 3 6ACXAB37H

### Cell Phone/Key Tray (G, T, D)
- 18 - 6ACX2B4H

### Heavy Duty Coat Hook (G, T, D)
- 2 2 3 6ACXAB37H

### Coat Rods (G, T)
- 1" Diameter, shelf mount only (with light gray brackets)
- 12 - 6ACX2B4H

### Garment Separators (G, T)

<table>
<thead>
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### Boot Tray (G, T, D)
- 14 12 - 6ACXFF09H

### Accessory Mounting Plate (G, D)
- (To mount accessories to left side door)
- 12 - 6ACXFF10H

### Hardwood Bench Seat (G, T)
- (Not for use with center divider)

<table>
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### Metal Seat (G, T)
- (Not for use with center divider)

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### Name Card Holder (G, D)
- - 9445H

**When a boot tray is used in a DUTY locker, it must be a 24 inch wide locker ONLY.**
All Patriot Lockers can be outfitted with a number of locking options. While all models are designed to use readily available locker locks, some options require specific lock types.

A – The Duty Locker security compartment door is hinged on the left and accepts most built-in spring bolt or dead bolt locks designed for a left-hinged locker door. It does not have a padlock attachment.

B – The standard cremone handle door on Duty and Gear Lockers can accept a padlock or built-in lock with a retractable dead bolt or spring bolt. Optional handles offered on single door models like the Classic III and Defiant II also accept padlocks, as well as a variety of built-in key and combination locks.

C – All Patriot drawers are configured to work best with a built-in spring bolt key or battery powered lock for ease of use.

D – Gear and Turnout security boxes are hinged on the right and can be equipped with any box locker lock including padlocks.

E – Gear and Turnout footlockers have a padlock attachment and no provision for built-in locks.

<table>
<thead>
<tr>
<th></th>
<th>Padlock</th>
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<th>Keyed Dead Bolt</th>
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<td>OK</td>
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Standard Colors

To assure rust resistance and paint adhesion, all Penco steel products receive a state of the art pre-paint conditioning that includes a thorough cleansing by a hot spray washing process, then a specially formulated coating is applied creating a surface that resists corrosion and improves paint adhesion. All lockers are available in the 24 colors shown above.

All Penco locker doors, frames and body parts are painted the same color, as standard. Two-tone color combinations are also available. Contact your Penco sales representative for complete information.

PowderCoatPlus™

PowderCoatPlus is an optional cost-effective way of improving the durability and rust resistance. After a specialized cleaning and pre-treatment of the steel, a 2 mil thick coating of powder coat enamel is applied and baked onto the steel surface.

X-Off™ Anti-Graffiti Paint

Penco’s optional X-Off Anti-Graffiti Paint for lockers provides a surface coating that allows easy removal of graffiti with alcohol and water. This specially formulated paint has a tight molecular structure that completely seals the locker surface, preventing graffiti and corrosive agents from penetrating the finish.

Supplies needed: 99% isopropyl alcohol, water, cleaning cloths, eye and hand protection.

Standard Powder Coat Finish

Penco’s standard 1 mil thick paint finish is perfect for most applications. The paint surface is tough and durable and offers a beautiful drip-free surface, excellent edge coverage and environmentally friendly application.
Heavy Duty Lockers: All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

Locker Body: Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers.

Backs: One piece, solid 18 gauge steel.

Face Frames: 16 gauge, formed in a channel shape with continuous vertical door strike.

Doors: One piece 14 gauge sheet steel. Standard Ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six.

Optional Ventilation: 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

Hinges: Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

Sides: 16 gauge sheet steel, solid.

Tops and Bottoms: Three sides formed 90 degrees, the front offset formed to be flush with horizontal frame member. Tops accept a single gang duplex receptacle and are ventilated with a pattern of 1x1/8” slots.

Shelves: Flanged four sides with additional return flange on front edge to increase strength.

Assembly Hardware: Zinc plated truss fin head bolts and hex nuts. Hole spacing in locker body construction: Not exceeding 9 inches (225 mm).

Optional factory assembly of locker bodies using rivets.

Drawer Base: Fully-welded 14 gauge case with 16 gauge welded drawer insert with sides lanced to accept vertical dividers and supported by ball bearing glides. Adds 18 inches to locker height when so equipped. Drawer is 33 inches deep.

DOOR HANDLES AND LATCHING

Cremone Latching: Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side. Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched. Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

Single Point Latch: Single door models only. Recessed handle with integrated pull and 11 gauge steel hasp welded to locker frame.

Multiple Point Latch: Single door models only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.

INTERIOR EQUIPMENT

Shell: 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker and perforated to promote movement of air.

Hooks and Coat Rod: Two heavy duty 3” high, 7/8” wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

Interior Divider: 16 gauge, with lockable compartment and additional side shelf.

FABRICATION

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

Finish: Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

Powder Coat: Dry thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

Color: As selected from manufacturer’s standard colors.
**Heavy Duty Lockers:** All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers

**Backs:** One piece, solid 18 gauge steel.

**Face Frames:** 16 gauge, formed in a channel shape with continuous vertical door strikes and integral with locker side.

**Doors:** One piece 14 gauge sheet steel.

**Standard Ventilation:** 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six.

**Optional Ventilation:** 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

**Sides:** 16 gauge sheet steel, solid.

**Tops:** Notched and formed sheet; one continuous flat top for each locker. Tops accept a single gang duplex receptacle and are ventilated with a pattern of 1x1/8” slots.

**Channel Base:** Notched and formed sheet; one continuous bottom for each locker, suitable for anchoring to wood or concrete bases. Adds 4 inches to locker height when so equipped.

**Shelves:** Flanged four sides with additional return flange on front edge to increase strength.

**Drawer base:** Fully welded 14 gauge case with 16 gauge welded drawer insert with sides lanced to accept vertical dividers and supported by ball bearing glides. Adds 18 inches to locker height when so equipped. Drawer is 33 inches deep.

**DOOR HANDLES AND LATCHING**

Cremone Latching: Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side.

Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched.

Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** Single door models only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** Single door models only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.

**INTERIOR EQUIPMENT**

**Shelf:** 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker and perforated to promote movement of air.

**Hooks and coat rod:** Two heavy duty 3” high, 7/8” wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

**Interior Divider:** 16 gauge, with lockable compartment and additional side shelf.

**FABRICATION**

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry Thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer’s standard colors.
Specifications

Gear and Turnout Knocked Down Build

Heavy Duty Lockers: All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel.
Sides punched for shelf locations on nominal 12 inch centers.

**Backs:** Solid 18 gauge steel.

**Sides:** 16 gauge sheet steel with 3/4 inch (19mm) wide by 1-1/2 inch (38mm) high diamond-shaped perforations.
Optional: solid sides without ventilation.

**Tops and Bottoms:** Three sides formed 90 degrees, the front offset formed to be flush with horizontal frame member.

**Shelves:** Flanged on four sides formed to 90 degrees, front edge having a second bend.

**Frame:** Vertical frame member to be not less than 16 gauge formed to a channel shape and hemmed to create a smooth interior edge. Intermembering parts to be mortised and tenoned and electrically welded together in a rigid assembly capable of resisting strains. Hole spacing in locker body construction: Not exceeding 9 inches (225 mm).

**Assembly Hardware:** Zinc plated truss fin head bolts and hex nuts.
Optional factory assembly of locker bodies using rivets.

**Interior Equipment**

**Shelf:** 16 gauge full width located approximately 12 inches (304.8 mm) below top of locker.

**Hooks and Coat Rod:** Two heavy duty 3 inch high, 7/8 wide by 2-1/2 inch deep single-prong wall hooks and one chrome plated 1 inch diameter coat rod.

**Fabrication**

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

Knocked Down Lockers: Fabricate lockers on the unit principle, each locker with individual face frame, individual top, bottom, back, and shelves, with two sides forming one complete unit. Verify dimensions and arrangement before fabrication.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel property cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry thickness: 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer’s standard colors.

**Gear Lockers – Same as above with the following substitutions and additions:**

**Doors:** One piece 14 gauge sheet steel.
Standard ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged two groups of six.
Optional ventilation: 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Door Frames:** 16 gauge formed in a channel shape with continuous vertical door strikes.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

**Door Handles and Latching**

**Cremone Latching:** Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side. Double door configurations shall consist of a left-hinged door secured its full length by the right hinged door when latched.
Handle assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** 24” wide single door only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** 24” wide single door only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.
Heavy Duty Lockers: All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

**Locker Body:** Sides, Bottoms, Tops, and Shelves: 16 gauge steel. Sides punched for shelf locations on nominal 12 inch centers.

**Backs:** Solid 18 gauge steel. Groups to 48 inches (1.219 m) wide: One piece back. Groups over 48 inches (1.219 m) wide: Two piece back.

**Frame:** 16 gauge formed in a channel shape with hemmed edge.

**Sides:** 16 gauge sheet steel with 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations. Optional: solid sides without ventilation.

**Tops:** Notched and formed sheet; one continuous flat top for each group of lockers.

**Channel Base:** Notched and formed sheet; one continuous bottom for each group of lockers, suitable for anchoring to wood or concrete bases. Adds 4 inches to the overall height of locker.

**Shelves:** Flanged four sides with additional return flange on front edge to increase strength.

**Interior Equipment**

**Shelf:** 16 gauge full width, located approximately 12 inches (304.8 mm) below top of locker.

**Hooks and Coat Rod:** Two heavy duty 3” high, 7/8” wide 2-1/2 inch deep single-prong wall hooks and one heavy duty chrome plated 1 inch diameter coat rod.

**Fabrication**

Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.

**Finish:** Finish coat shall be electrostatically applied powder coat enamel properly cured to paint manufacturer specifications to achieve optimum performance. All lockers shall be painted inside and outside with the same color.

**Powder Coat:** Dry thickness of 1 to 1.2 mils (0.025 to 0.03 mm).

**Color:** As selected from manufacturer’s standard colors.

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**Specifications**

Gear and Turnout Welded Build

**Gear Lockers – Same as above with the following substitutions and additions:**

**Doors:** One piece 14 gauge sheet steel. Standard ventilation: 6 inch (152.4 mm) wide by 3/4 inch (19 mm) high horizontal louvers arranged in two groups of six. Optional ventilation: 3/4 inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations or 3/4 inch (19 mm) wide by 1/4 inch (6.4 mm) high security mini louvers. Solid doors.

**Door Frames:** 16 gauge formed in a channel shape with continuous vertical door strikes.

**Hinges:** Continuous type: 16 gauge piano hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

**Door Handles and Latching**

**Cremone Latching:** Handle shall be a heavy duty turn handle that secures the door at three points. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a 1/8 inch (3 mm) thick center latch engages at the side. Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched.

Handle Assembly shall be secured to door using a threaded lock nut to facilitate adjustment and removal for repair if necessary. Welded handle assemblies shall not be accepted.

**Single Point Latch:** 24 inch wide single door only. Recessed handle with integral pull and 11 gauge steel hasp welded to locker frame.

**Multiple Point Latch:** 24 inch wide single door only. Recess finger-lift control handle in door, positive automatic type latching, whereby locker may be locked when open, then closed without unlocking.
Penco has been building lockers for decades that last for decades and has become a part of the fabric of American life. Look in any school and chances are you’ll find Penco’s lockers in the athletic department, field house, faculty break room and of course, lining the corridors.

School lockers may be Penco’s foundation, but the spectrum of products doesn’t end there. Penco has locker solutions for recreation centers, health clubs, hospitals, back office and industry break rooms, while at the same time delivering the widest range of solutions to serve first responders in the military, law enforcement and fire and rescue professions.

The Vanguard line is Penco’s traditional range of steel lockers designed for many uses including school corridor lockers and employee lockers. Each latch hook features a noise-reducing rubber bumper for quieter operation.

Standard Guardian lockers build upon the design features of the Vanguard series with several enhancements and options that give it a distinctive look. Our one piece deep drawn Classic III stainless steel recessed handle is part of every Guardian. It eliminates protrusions from the locker front and accepts a padlock or a built-in lock.

Penco’s Invincible II athletic lockers are an exceptionally attractive and durable choice for gym lockers. Ideal for applications that require a high degree of ventilation and strength, or where visual inspection of locker contents is desired.

Additional Penco locker lines include: All-Welded, Angle Iron, Stadium and Patriot.
The parent company of Penco Products and its affiliates is Industrial Manufacturing Company (IMC). IMC and its international arm, IMCI, are a proud family of companies that produce a wide variety of innovative products for industry. With more than 3,500 employees and 30 worldwide manufacturing, sales and distribution facilities, it produces aircraft and aerospace ducting systems, gears, lubrication systems, bleachers, steel and plastic lockers, storage systems, steel mezzanines, high-performance strainers, car and truck components, industrial hoses and industrial expansion joints.

Although each IMC and IMCI company operates independently, common to all of them is a profound respect for the integrity of established industrial principles and a practical openness to applications of new technology. With individual histories spanning decades – and in two cases more than a century – the IMC and IMCI companies are time-tested leaders in their national and global markets.

Each IMC and IMCI subsidiary strives to tailor its products and services to the wishes of its customers, and each company’s success has been built on the development of enduring customer relationships. They take pride in providing not only products of consistently high quality, but also in flexible and responsive service and in realistically competitive prices.
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