

Fully Framed Welded Duty Locker

These are snapshot specifications for quick reference and product selection. Full Specifications with expanded product information can be found on pencoproducts.com and may include updates as a result of Penco's continuous product improvement initiatives.

At a Glance...

- Heavy-duty Duty locker with 33 or 36-inch deep Drawer Base
- Welded construction
- 14-gauge Door, 16-gauge Top and Bottom
- 16-gauge Solid Sides
- Wide variety of interior accessories
- Ultra Cremone Recessed Handle standard



SNAPSHOT SPECIFICATIONS - Section 10 51 13

PART 1 - GENERAL

1.01 SECTION INCLUDES

Heavy Duty Welded Fully Framed Duty Lockers

1.02 REFERENCES

ADAAG - Americans with Disabilities Act, Accessibility Guidelines.

1.03 SUBMITTALS

Submit under provisions of Section 01 33 00. Shop Drawings shall show dimensioned plans, elevations, sections, details of assembly, erection anchorage and clearance requirements. For each product specified, two complete sets of color chips representing manufacturer's full range of colors for selection are available.

1.04 DELIVERY, STORAGE AND HANDLING

Store products in manufacturer's unopened packaging until ready for installation to protect the locker finish and adjacent surfaces from damage.

PART 2 - PRODUCTS

2.01 MANUFACTURER

Acceptable Manufacturer is Penco Products, Inc. located at 1820 Stonehenge Dr., Greenville, NC 27858.

Lockers shall be GREENGUARD Gold Certified by UL Environment through the GREENGUARD Certification Program.

2.02 MATERIALS

Steel: All Prime grade mild cold-rolled sheet steel free from surface imperfection, capable of taking a high-grade enamel finish and in compliance with ASTM A1008. Sheet steel components shall be fabricated using zinc-coated steel free from surface imperfection, capable of taking a high-grade enamel finish and in compliance

with ASTM A653. Self-Tapping Screws and Rivets. Provide only metal lockers that conform to Made in US regulations.

2.03 HEAVY-DUTY PERSONAL DUTY LOCKERS

Heavy Duty Lockers: All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.

Locker Body Construction: Welded shell. Bottoms, Tops, and Shelves: 16-gauge steel. Sides: 16-gauge solid sides. Backs: Solid 18-gauge steel. One-piece. Doors: 14-gauge steel. Standard Ventilation: 6-inch (152.4 mm) wide by ¾" high (19.05 mm) high horizontal louvers arranged two groups of 6. Optional Ventilation: ¾ inch (19 mm) wide by 1-1/2 inch (38 mm) high diamond-shaped perforations. Optional Ventilation: Solid tops and bottoms with four sides formed at 90 degrees welded to the fully-framed channel with cast corner pieces. Shelves with four sides formed to 90 degrees, front and back edge having a second bend. Locker Body Construction: Welded shell. Tubular frame construction with cast steel interlocks provide a true fully framed locker body construction. Hole spacing in locker body construction: Not exceeding 3 inches.

Locker Doors: One piece sheet steel. Provide holes for number plates.

Hinges: Continuous type: 16 gauge hinge measuring full height of door. Welded to door and attached to locker frame using steel rivets.

Duty Locker Drawer Base with Integral Seat: 78-inch high Duty lockers, provide a 78-inch high locker with a 9-inch or 12-inch front extension to

create the drawer base. 90-inch high Duty lockers, provide a 90-inch high locker with a 9-inch or 12-inch front extension to create the drawer base. 16-gauge drawer body, rated at 250 pounds per pair. Drawer face with integral finger grab and punched to accept built-in spring bolt locker lock, key lock or padlock. Hardwood seat: Laminated selected hardwood, 1-1/4 inch (31.75 mm) full finished thickness, corners rounded and sanded, surfaces finished with two coats of clear lacquer. Depth: 9-1/2 inches (241.3 mm) or 12-inches (304.8 mm) depending on front extension size. Length: As shown, continuous along adjoining lockers with drawer bases or individual benches for each unit.

2.04 DOOR HANDLES AND LATCHING

Single Tier Lockers: Ultra Cremone Recessed Handle: Handle shall be a die cast lift handle that engages the door frame on three sides. The top and bottom frames are engaged with 3/8 inch (9.5 mm) steel rods, and a ¼ x 3-inch-thick center latch engages at the side or left door. Locate handle in the formed stainless steel pocket. Double door configurations shall consist of a left hinged door secured its full length by the right hinged door when latched. Handle assembly shall be secured to the pocket using a guided channel. Pocket is secured to the door in two places. Doors 18" wide or wider shall be reinforced using a 20-gauge vertical pan spot welded at a maximum of 8" on center to the hinge side of the door. Door shall be reinforced using a 20-gauge horizontal box pan spot-welded a maximum of 8" on center to the hinge and latch side channels, and spot welded a maximum of 8" on center to the door skin along the upper and lower pan edge for optimum strength, quiet operation and stiffness. Firmly secure rubber silencers to locker frame.

SNAPSHOT SPECIFICATIONS (continued)

Single Point Latching: (Single doors 18 and 24 inches wide only). Recessed handle in door. Integral Pocket and Pull: brushed stainless steel securely fastened to door with two lugs and a positive tamper-resistant decorative fastener. Pocket Depth: Sufficient to prevent a combination padlock, built-in combination lock, or key lock from protruding beyond door face. Pull: Formed in pocket. Padlock Staple: Protruding through pocket. Provide lock hole cover plate for use with padlocks. Locking Device: Steel hasp bolted to locker frame; include surface for engaging the bolt of a built-in combination or key lock and anti-pry lug and slot to deter prying open when locked. Door shall be reinforced using a 20-gauge horizontal box pan MIG-welded a maximum of 8" on center to the hinge and latch side channels, and spot welded a maximum of 8" on center to the door skin along the upper and lower pan edge for optimum strength, quiet operation and stiffness. Pan shall completely enclose and reinforce the rear of the recessed pocket. Firmly secure rubber silencers to locker frame.

Multi-point Latching with Recessed Handle: (Single doors 18 and 24 inches wide only) Recessed finger-lift control handle in door. Pocket is brushed stainless steel securely fastened to door with two tabs and a positive tamper-resistant decorative fastener. Pocket is of depth sufficient to prevent a lock from protruding beyond door face. Lock hole cover plate provided for use with padlocks. Attach formed steel lifting piece to latching channel with one concealed retaining lug and one rivet, assuring a positive two-point connection. Handle Finger Lift: Molded, sound-deadening, attached with rivet; padlock eye for use with 9/32 inch (7.1 mm) diameter padlock shackle. Latch Clip: Glass-filled nylon engaging the door frame and holding the door shut. Doors on a 78-inch high (1981.2 mm) locker are 60 inches high (1524 mm) and doors on a 90-inch high (2286 mm) locker are 72 inches high (1829 mm) High: Three points. Locking Device: Positive, automatic type, whereby locker may be locked when open, then closed without unlocking. Firmly secure rubber silencers to locker frame as recommended by manufacture.

ADA Compliant: Ultra Cremone Recessed Handle mechanism shall be ADA complaint requiring no twisting, pinching or tight grasping and is operable using less than 5lbs of force.

2.05 INTERIOR EQUIPMENT

Heavy Duty Lockers with Doors: Optional Full Width Shelf - located approximately 13-inches (330 mm) below top of locker. Optional Coat Rod - using two heavy duty single prong hooks, mounted to shelf and two single prong hooks with a diameter of 0.187 in rear, mounted to shelf.

2.06 ACCESSORIES

(See full product specifications.)

2.07 FABRICATION

Fabricate lockers with fully framed construction, 8 male/female tubular insertion points to provide the fully framed locker body, square, rigid, without warp, with metal faces flat and free of distortion. Fabricate lockers on the unit principle, each locker with individual door and frame, individual top, bottom, back, and shelves. Verify dimensions and arrangement before fabrication.

Finish: Enamel powder coat paint finish electrostatically applied and properly cured to manufacturer's specifications for optimum performance. Finishes containing volatile organic compounds and subject to out-gassing are not acceptable. Locker exterior and interior shall be painted the same color. Powder Coat - Dry Thickness: 1 to 1.2 mils (0.025 to 0.03 mm). Powder Coat Plus - Dry Thickness: 2 to 2.2 mils (0.05 to 0.055 mm). Color: As selected from manufacturer's standard colors.

Special Finishes: Custom color, Anti-Graffiti, and Anti-Microbial finishes are available.

PART 3 - EXECUTION

3.01 EXAMINATION

Do not begin installation until substrates and bases have been properly prepared. If substrate and bases are the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 INSTALLATION

Install metal lockers and accessories at locations shown in accordance with manufacturer's instructions. Install lockers plumb, level, and square. Work is not to progress until site meets necessary conditions. Anchor lockers to floor and/or wall as recommended by the manufacturer. Bolt adjoining locker units together to provide rigid installation. Install sloping tops and metal fillers using concealed fasteners. Provide flush hairline joints against adjacent surfaces. Install benches by fastening bench tops to pedestals and securely anchoring to the floor using appropriate anchors for the floor material.

3.03 ADJUSTING AND CLEANING

Adjust doors and latches to operate without binding. Verify that latches are operating satisfactorily. Adjust built-in locks to prevent binding of dial or key and ensure smooth operation prior to substantial completion.

Touch-up with factory-supplied paint and repair or replace damaged products before substantial completion.

3.04 PROTECTION

Protect installed products until completion of project.

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