

Fasteners & Tools Needed

The following items are in the hardware kit shipped with the locker:

8621- Steel rivet



8709-Screw



6FFCBBOLT-



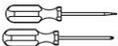
You will need these tools to assemble the Patriot Gear locker.

Rivet gun.

Drill with #3 Philips bit (minimum 6 inches in length)

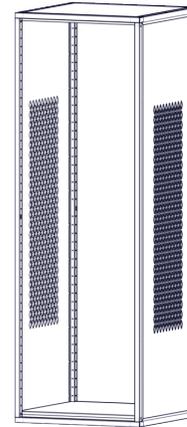


Flat blade and Phillips head screwdrivers.



Stepladder, tape Measure, safety glasses, gloves, rubber mallet.

Hint Install all internal accessory components prior to door installation.

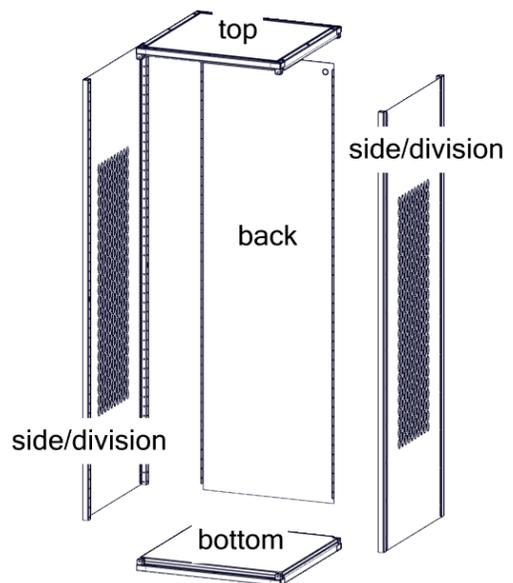


STEP 1- Check Parts

Unpack the component pieces for the basic locker. You should have two sides, a back, a top, and bottom, for the locker body.

Some units have doors if you ordered a unit with doors. It could have a single door or double doors.

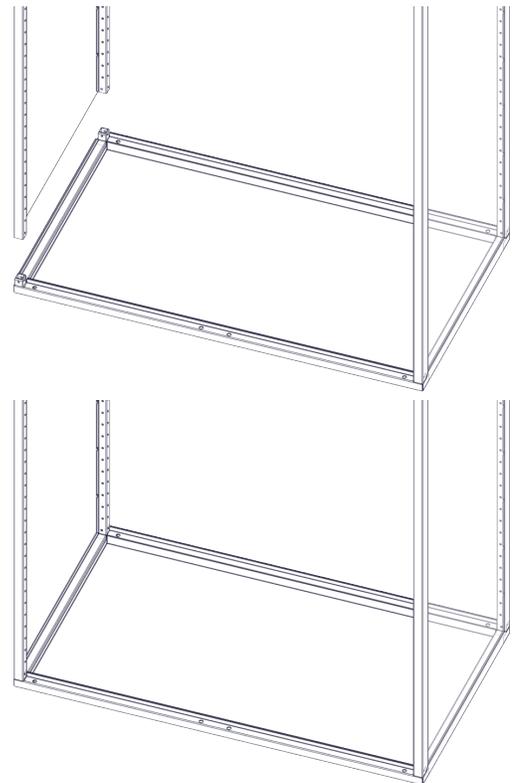
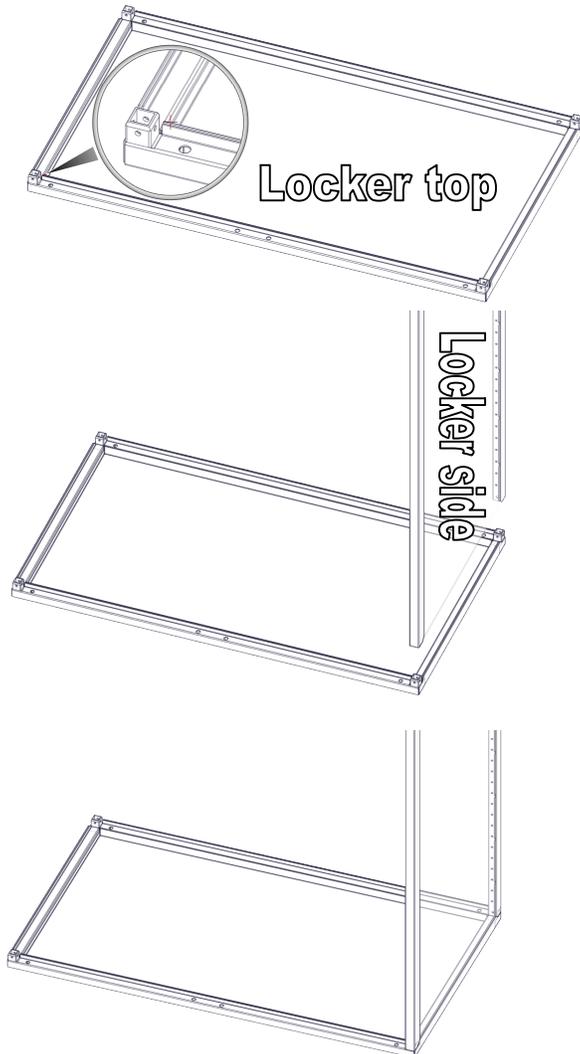
Note- Doors are to be installed last after all internal accessories.



Note- Assemble locker upside down to allow screw insertion into underside of locker bottom. Locker assembly must be done on a flat surface. Images shown may differ from your locker, as there are different configuration options. Some parts show with transparency in these instructions to add clarity to assembly.

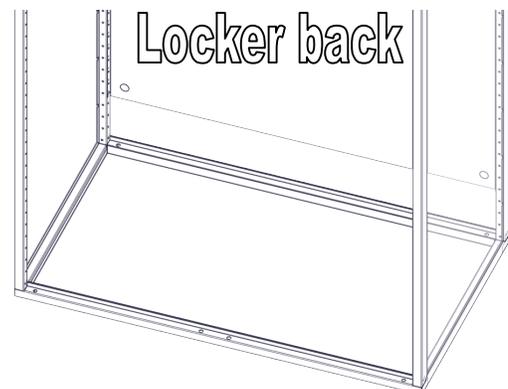
STEP 2 – Assemble the locker body

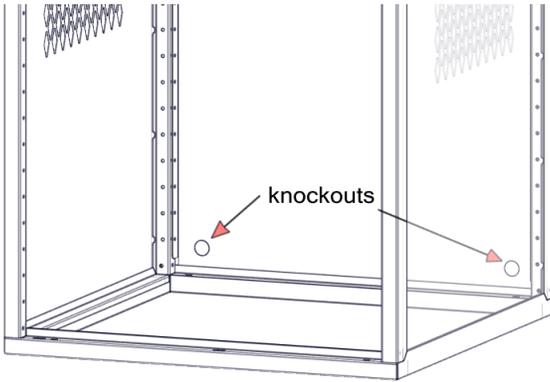
2A- Lay locker top on a **flat surface** on the ground. The locker top has a flat top surface. Insert the two sides onto the cast corner pieces of the top assembly. Making sure sides slide into the full depth slots.



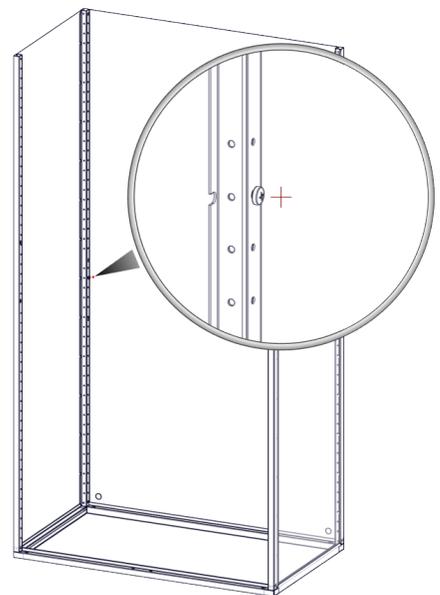
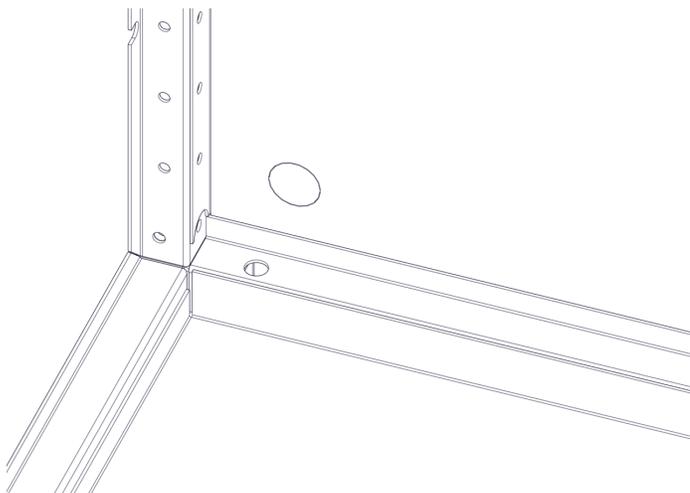
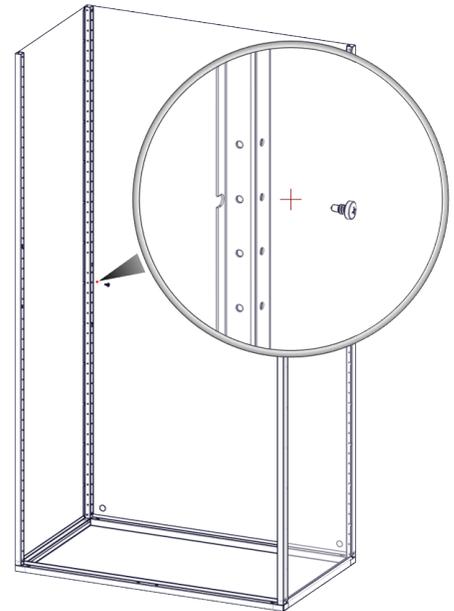
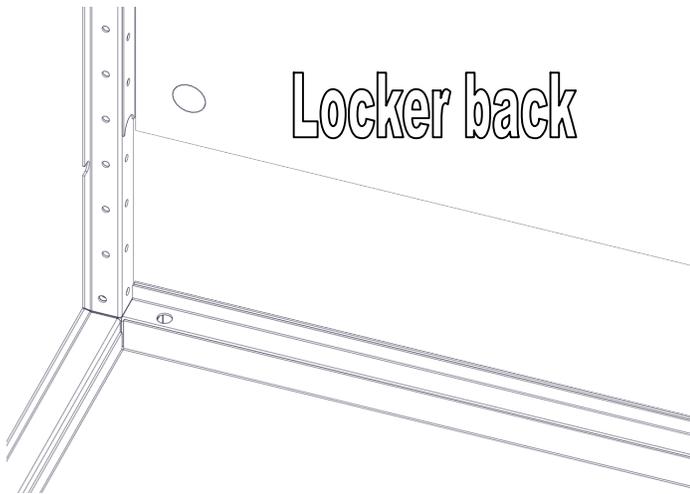
2B-1 Insert locker back into slot of the top.

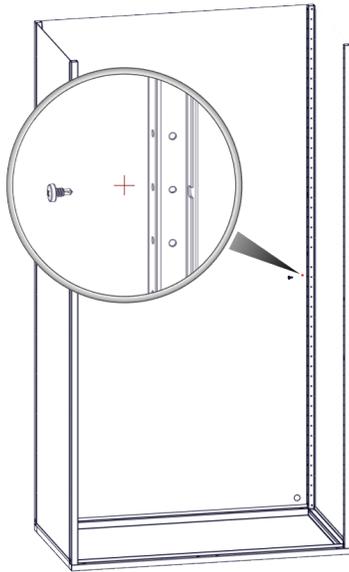
Note: Make sure knockouts are as shown. It is imperative to properly line up the sides and back into the slots on the locker top and locker bottom. This is crucial for locker to fit together and with the wider lockers, if there is any bend in the back it becomes a two-man job.



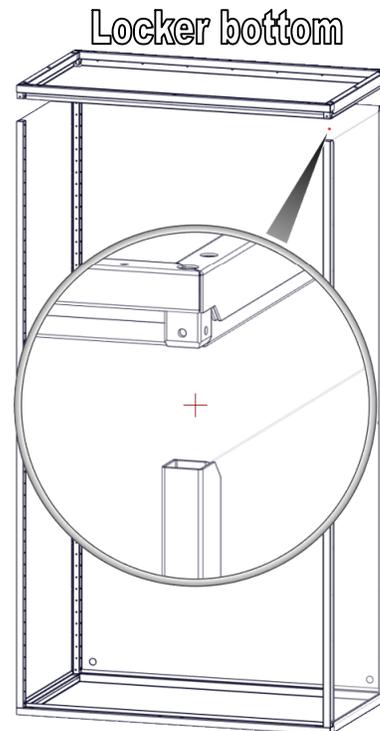
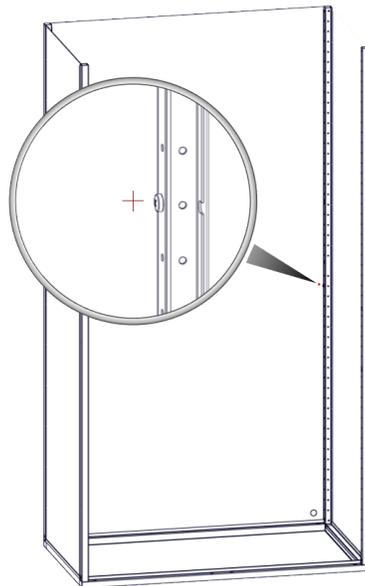


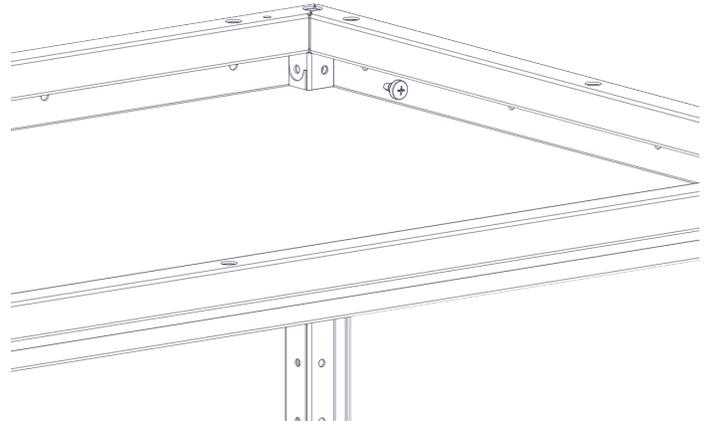
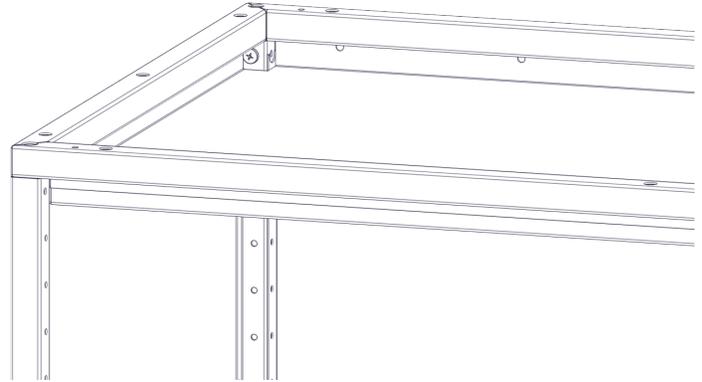
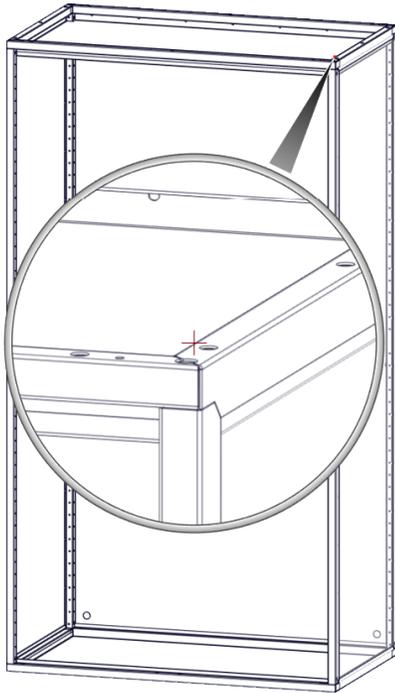
2B-2 With the back inserted install one 8709 screw on each side of the back about half way up. Note holes will align if the back is in the proper position.



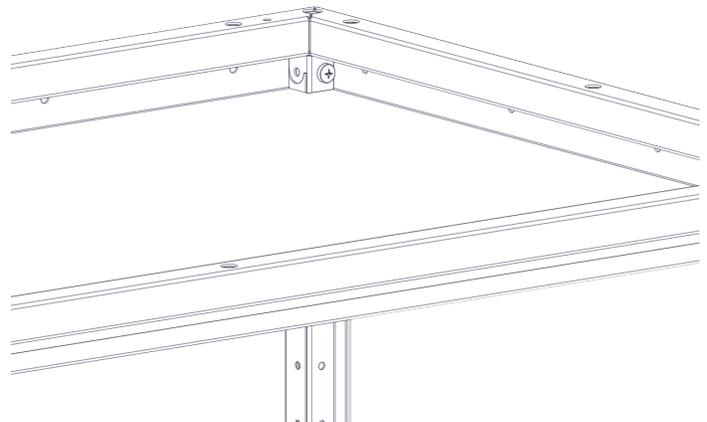
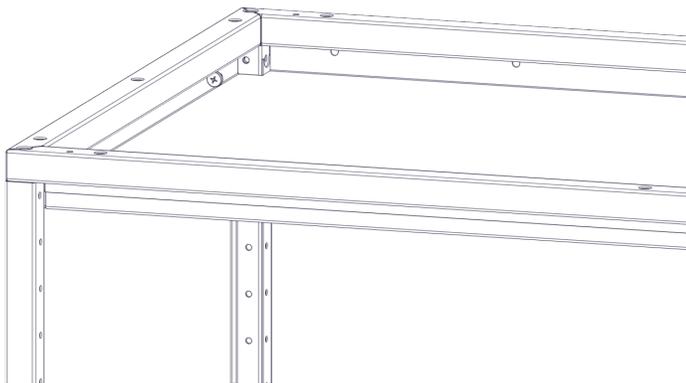


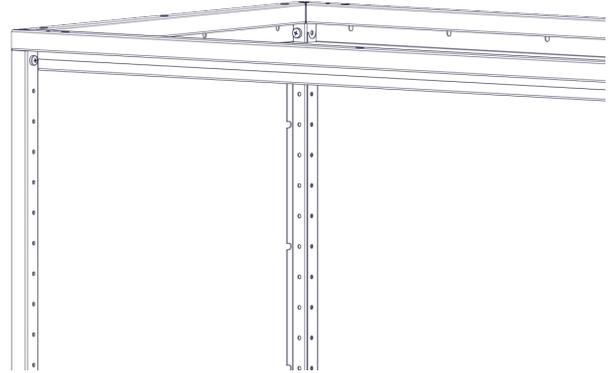
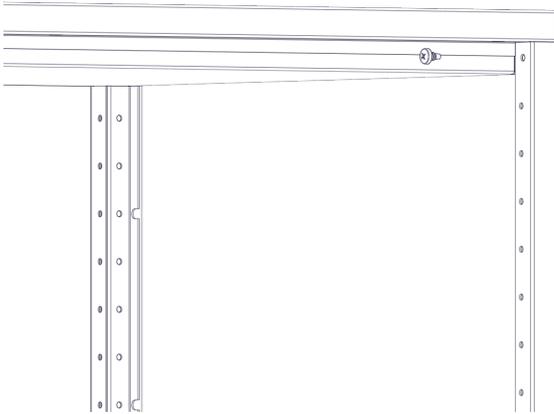
2C-1 In this step you are installing the locker bottom on top due to it being upside down. Be sure that the cast corner pieces align into the side frame channels



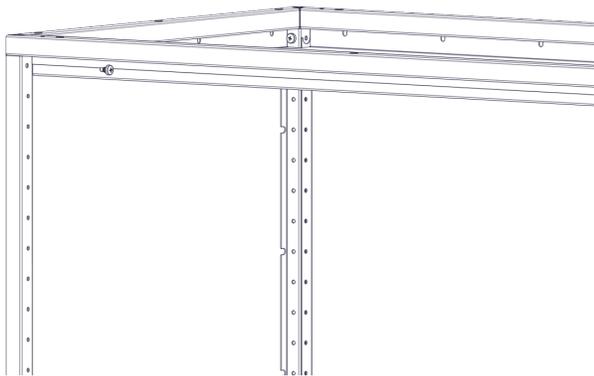
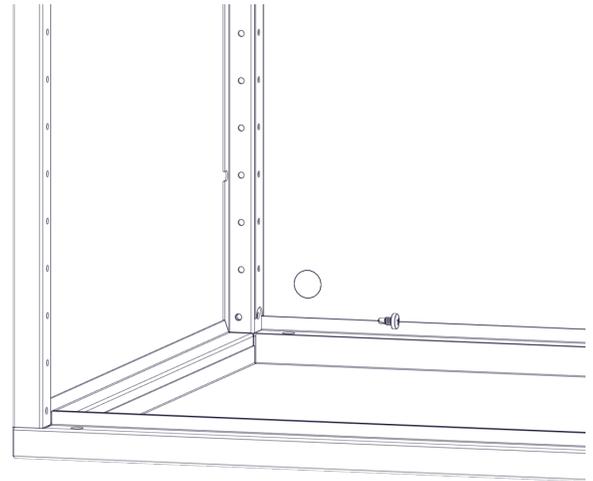
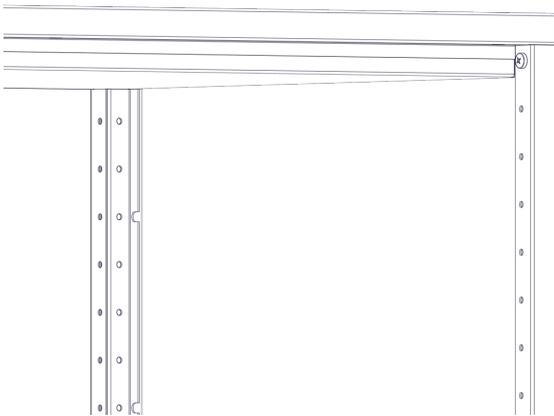


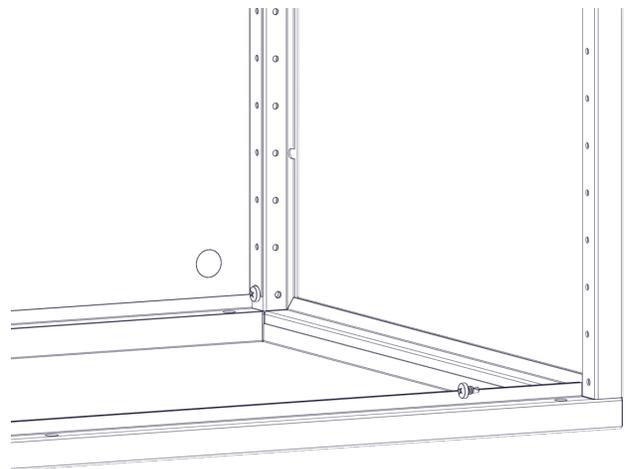
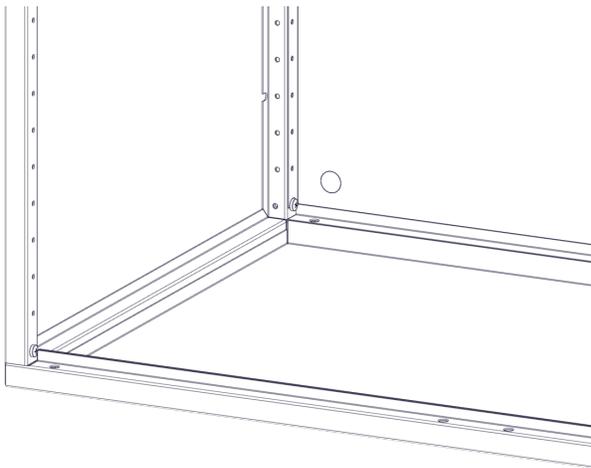
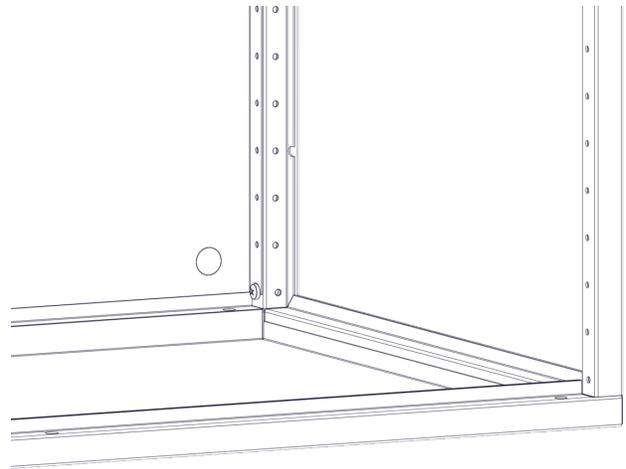
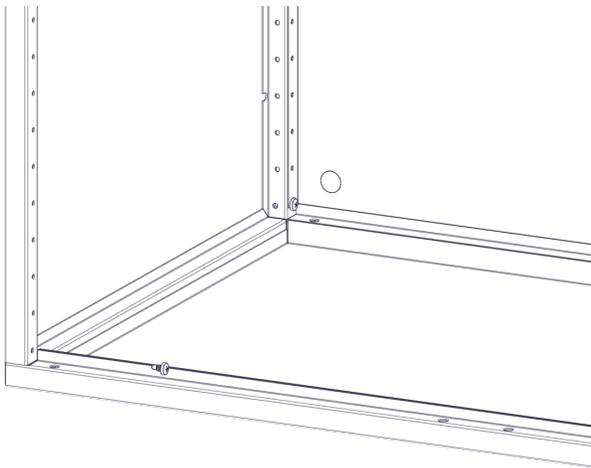
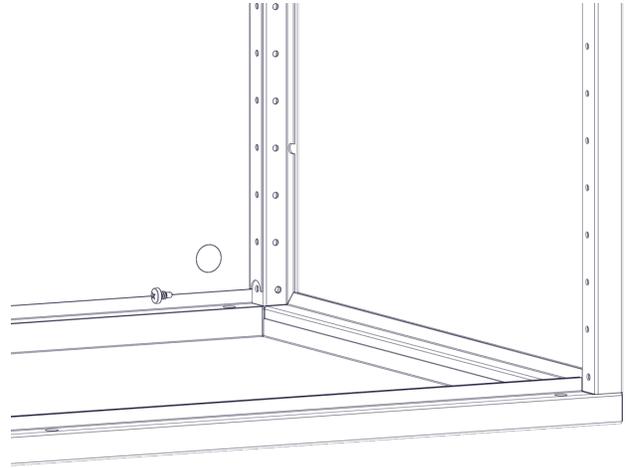
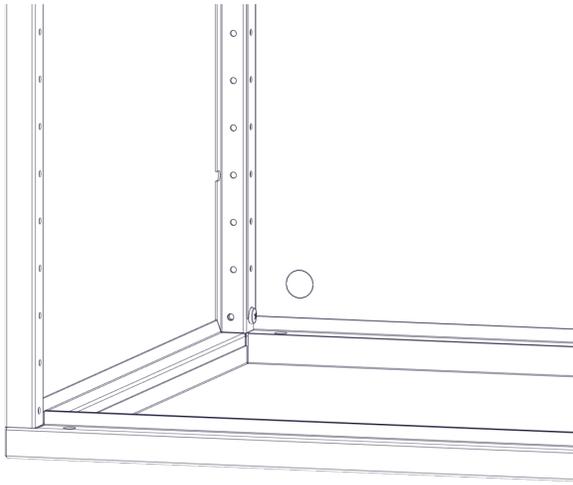
2C-2 Install one 8709 screw into each corner of the locker bottom as shown. **Hint-This is where you will need the 6 inch #3 Philips bit extension**

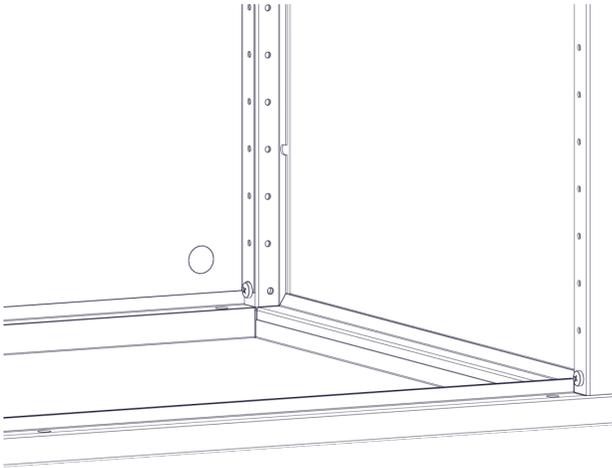




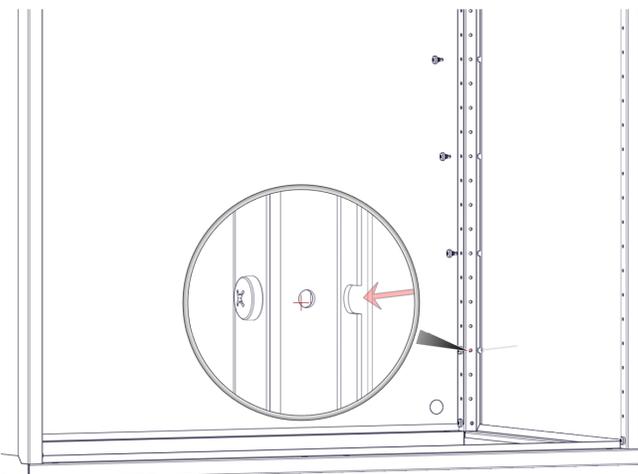
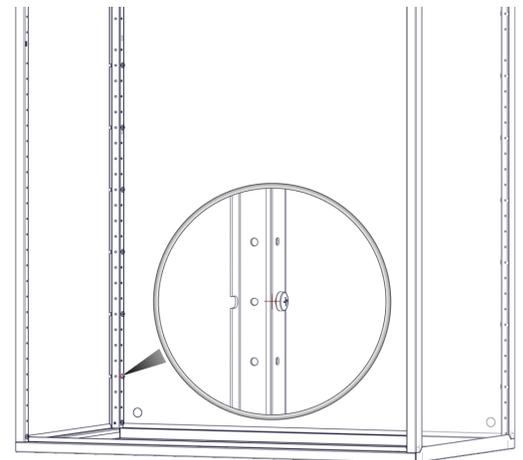
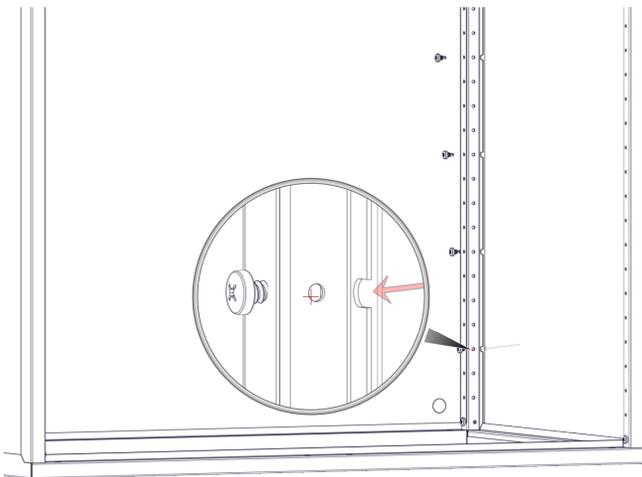
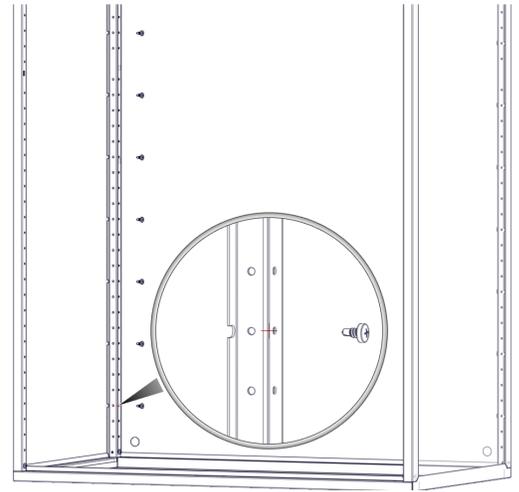
2D- Next install one screw into the locker top (which is on the ground) in each corner as shown.



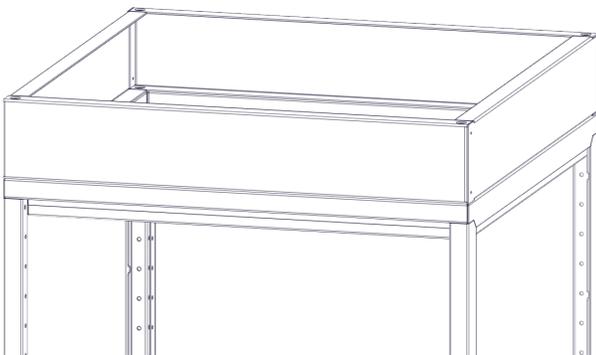
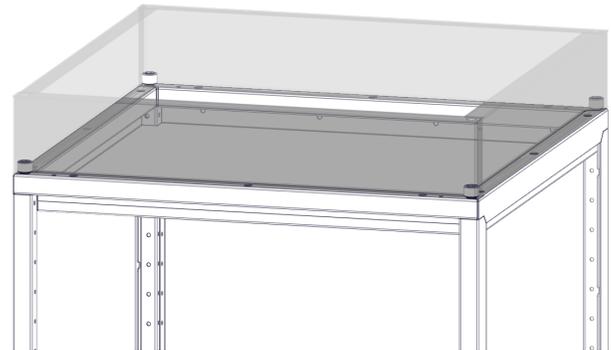
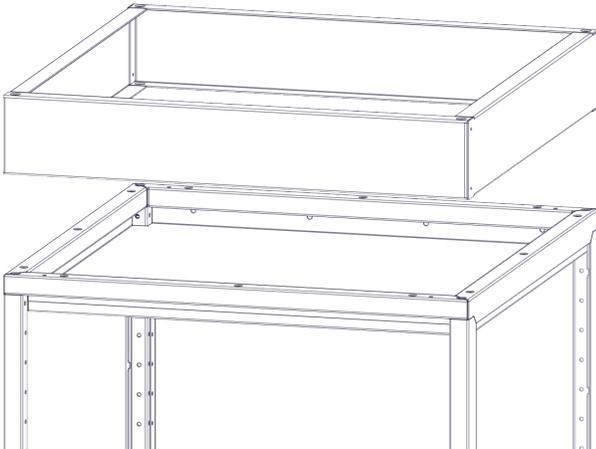
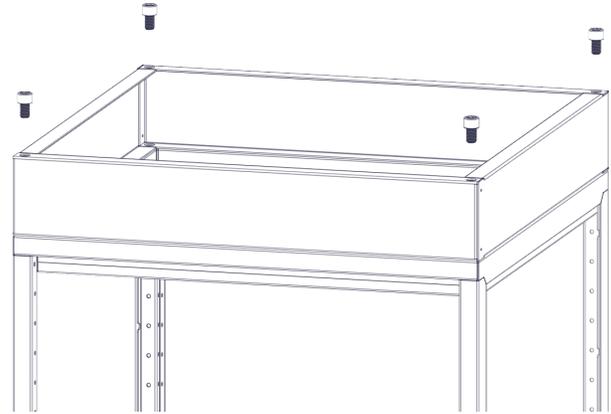
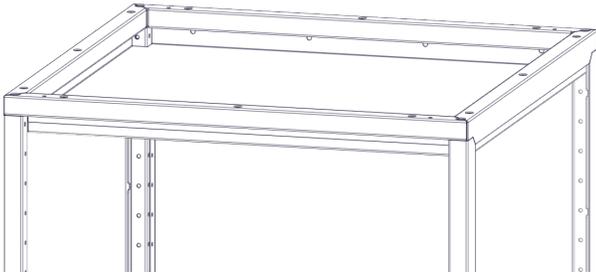




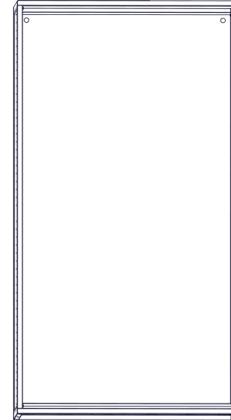
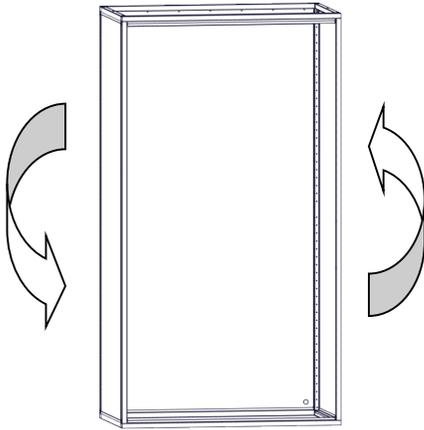
2E-Install 8709 screws to locker back at U cut locations (6-inch intervals) on each side.



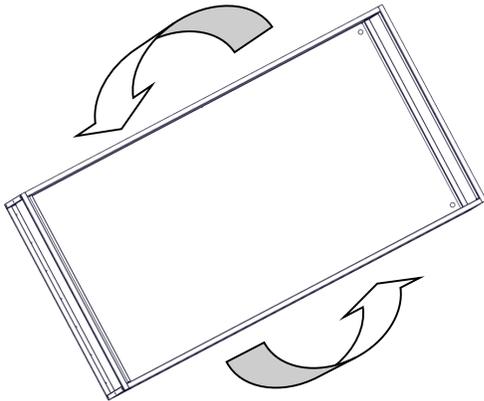
2F. If your locker has channel base install it now. Place channel base on top of the locker bottom and add the four bolts (6FFCCBOLT) one in each corner as shown.



2G- Now rotate locker body so the bottom is on the ground.



Shell assembly is now complete. Install locker accessories prior to installing door/s if your unit has door/s.



Lockers must be floor and wall anchored and must be plumb and level after anchoring before use to ensure proper function.